

# Xtra-Gard Tradebond 3B



EN 13707

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0086-CPD-505779

## TECHNICAL DATA SHEET

Surface Upper	Silica sand
Surface Lower	Silica sand
Material	Oxidised bitumen
Type of Reinforcement	Glass fibre
Typical Thickness	1.7 mm ±0.2

Characteristic	Test method	Value or statement	Units	Tolerance
Visible defects	EN 1850-2	pass	-	-
Length	EN 1848-1	20.0	m	±0.1
Width	EN 1848-1	1.0	m	±0.02
Straightness	EN 1848-1	< 20	mm/10m	-
Mass per unit area	EN 1849-1	2.0	kg·m <sup>-2</sup>	±0.25
Effective thickness	EN 1849-2	NPD	mm	-
Water tightness	EN 1928 (B)	pass	-	-
External fire performance*	EN 13501-5	NPD	-	-
Reaction to fire	EN 13501-1	Class F	-	-
Tensile strength	EN 12311-2 (A)	450 (MD); 320 (TD)	N/50 mm	±20%
Elongation	EN 12311-2 (A)	2.5 (MD); 2.5 (TD)	%	±35%
Dimensional stability	EN 1107-1	≤ 0.5	%	-
Resistance to Cold Bend	EN 1109	≤ -10	°C	-
Flow resistance at elev. temp	EN 1110	≥ 105	°C	-
Artificial ageing behaviour	EN 1296	pass	-	-

NPD =No Performance Determined. MD = Machine Direction. TD =Transverse Direction.

\* The external fire performance of a roof is dominated by the built up roof system. No performance can be assessed for the product alone.

### Description of Product

Xtra-Gard Tradebond 3B is a glass reinforced oxidised bitumen membrane.

### Type of application

Xtra-Gard Tradebond 3B is intended for use as a 'pour-and-roll' underlay/base layer in a bitumen built-up roof system. Membranes should be installed in accordance with the manufacturer's guidelines.

### Compatibility

The material is compatible with all materials normally used in roofing structures and finishes and may be cut and formed using techniques described in BS 8217: 2005. There are no harmful side effects associated with this material. **Hydrocarbon solvent based products, such as naphtha, paraffin and creosote will have a harmful effect and should not be allowed to come in to contact with the material.**

### Storage & Transportation

Rolls are delivered on pallets, covered with shrink wrapped bag. These materials should, when removed from pallets, be stored upright on a firm flat surface, kept dry and protected from mechanical damage and heat sources. During storage exposure to direct sunlight is to be avoided.

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NOTE: This information is given in good faith being based on the latest knowledge known to Icopal Limited. Whilst every effort has been made to ensure the contents of the publication are current while going to press, customers are advised that products, techniques and Codes of Practice are under constant review and liable to change without notice.