

# Xtra-Gard Flexitorch 20



EN 13707

16

0679-CPR-1222

## TECHNICAL DATA SHEET

Surface Upper	Mineral granules with thermofusible PE film to overlap selvedge
Surface Lower	Thermofusible PE film
Material	SBS-modified bitumen
Type of Reinforcement	Polyester
Selvedge Width	75 mm
Typical Thickness	3.5 mm ±0.2

Characteristic	Test method	Value or statement	Units	Tolerance
Visible defects	EN 1850-2	pass	-	-
Length	EN 1848-1	8.0	m	±0.1
Width	EN 1848-1	1.0	m	±0.02
Straightness	EN 1848-1	< 20	mm/10m	-
Mass per unit area	EN 1849-1	5.0	kg·m <sup>-2</sup>	±0.25
Effective thickness	EN 1849-2	NPD	mm	-
Water tightness	EN 1928 (B)	pass	-	-
External fire performance*	EN 13501-5	F <sub>ROOF</sub> (t4)	-	-
Reaction to fire	EN 13501-1	Class F	-	-
Tensile strength	EN 12311-2 (A)	740 (MD); 540 (TD)	N/50 mm	±10%
Elongation	EN 12311-2 (A)	40 (MD); 49 (TD)	%	±20%
Dimensional stability	EN 1107-1	≤ 0.5	%	-
Resistance to Cold Bend	EN 1109	≤ -15	°C	-
Flow resistance at elev. temp	EN 1110	≥100	°C	-
Artificial ageing behaviour	EN 1296	pass	-	-
Adhesion of granules	EN 12039	< 30	%	-

NPD =No Performance Determined. MD = Machine Direction. TD =Transverse Direction.

\* The external fire performance of a roof is dominated by the built up roof system. No performance can be assessed for the product alone.

### Description of Product

Xtra-Gard Flexitorch 20 is a polyester reinforced SBS-modified bitumen membrane.

### Type of application

Xtra-Gard Flexitorch 20 is intended for use as a torch-applied capsheet in a bitumen built-up roof system. Membranes should be installed in accordance with manufacturer's guidelines.

### Compatibility

The material is compatible with all materials normally used in roofing structures and finishes and may be cut and formed using techniques described in BS8217: 2005. There are no harmful side effects associated with this material. **Hydrocarbon solvent based products, such as naphtha, paraffin and creosote will have a harmful effect and should not be allowed to come into contact with the material.**

### Storage & Transportation

Rolls must be transported and stored on end. If removed from original pallet store dry, on end, on a firm flat surface out of direct exposure to the elements. Protect from mechanical damage and heat sources. Do not store with rolls laid flat. Stacking two pallets high is only permitted if lower pallet rolls are reeled on a cardboard core. Plywood spacer boards must be placed between pallets. Icopal are not responsible for damage when above instructions are not followed.

### Mineral Colour

Green.

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NOTE: This information is given in good faith being based on the latest knowledge known to Icopal Limited. Whilst every effort has been made to ensure the contents of the publication are current while going to press, customers are advised that products, techniques and Codes of Practice are under constant review and liable to change without notice.