

# Sealoflex Endura Metal Primer

## PRODUCT DATA

<b>Container size (drum)</b>	2.5 litres
<b>Form</b>	Liquid
<b>Application rate</b>	Approx. 0.08 – 0.10 litres per m <sup>2</sup>
<b>Rainproof</b>	Approx. 20 minutes*
<b>Overcoat period</b>	Approx. 60 minutes to 12 hours*
<b>Shelf life</b>	24 months**
<b>Colour</b>	Light Grey

\* Values attained at 20 °C.  
\*\*If stored in original container.

## INTENDED USE

Sealoflex Endura Metal Primer is a fast drying, rust inhibiting primer used on a variety of metal substrates.

## DESCRIPTION

Sealoflex Endura Metal Primer is an fast curing, solvent based primer.

## SURFACE PREPARATION

The substrate must be dry and free of loose particles, grease and oil. For best adhesion results, remove rust, rust scale, mill scale and unstable old coatings.

Where blasting is impractical, loose rust, rust scale and old paint layers should be removed with a scraper or wire brush. Stable old coatings should be roughened for better adhesion. Adhesion with stable old coatings must be tested on a case-by-case basis.

## APPLICATION CONDITIONS

Sealoflex Endura Metal Primer can be applied at substrate and ambient temperatures between +5 °C and +35 °C. The relative humidity must not exceed 85%. Apply only when the surface of the substrate is at least 3 °C above the dew point.

## APPLICATION METHOD

Before applying the product, stir the contents until homogeneous. Apply a thin layer of Sealoflex Endura Metal Primer using a short-pile roller or a brush. Make sure the application layer is not too thick.

## CLEANING

Clean tools immediately after use with Sealoflex Endura Cleaner. Wash hands thoroughly after use.

## STORAGE

Can be stored unopened for approximately 24 months in a cool, dry place above 0° C. Keep container away from direct sunlight when in storage and on the construction site.

## HEALTH & SAFETY

Information regarding transportation, handling, storage and disposal can be found on the Safety Data Sheet and on the label of the container. All recommendations and warnings must be observed.

## TECHNICAL SERVICES

Specialist advice and design guidance on all matters relating to the Sealoflex Endura System is freely available from our Technical Services Team.

We are committed to continuously enhancing and improving our product range. We reserve the right to change our product specifications. We reserve the right to correct any typographical or clerical error or omission. For the latest information contact customer service.



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